

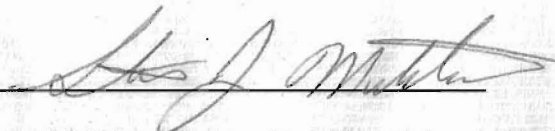


*This certifies that*

***John Summers***

*Has successfully completed the requirements for:*

***Core Tools Training for ISO/TS-16949:2002***  
June 11<sup>th</sup>, and June 18<sup>th</sup> 2009

Verified By: 

Date: June 18<sup>th</sup>, 2009

The completion of this two day session included the study of:

*Failure Mode and Effects Analysis  
Control Plans  
Advanced Product Quality Planning  
Statistical Process Control  
Measurement Systems Analysis  
Production Part Approval Process*

*Review of Customer Specific Requirements of Core Tools for:*

- *General Motors Corporation*
- *Chrysler Corporation*
- *Ford Motor Company*

All of the above was verified with both an oral and written examination which is on file with SJM Associates